



1K HS SEMI-GLOSS CLEAR

TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

DESCRIPTION

1K HS Semi-Gloss Clear is a mid-gloss, aerosol, acrylic clearcoat for duplicating OEM lower gloss panels.

FEATURES

- Matches underhood gloss
- Saves mixing time and eliminates waste
- Sprays evenly without streaks
- Compliant on the shop floor
- Quick drying for increased production
- Professional spray pattern

SUITABLE SUBSTRATES

- Ez Coat™
- Factory Pack™
- Basecoat

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
40913	1K HS Semi-Gloss Clear	Clear	20 oz. Aerosol
MIR:	Category CCP, 1.5 max		
VOC Europe:	691 g/L		

HANDLING AND APPLICATION

MIXING:

Shake well before using.

APPLICATION:

Allow basecoat to flash according to manufacturer's instructions.

Coats:	2 – 3 medium coats
Distance:	6 – 8"
Flash time:	3 – 5 minutes between coats

Allow 1K HS Semi-Gloss Clear to dry for at least 1 hour before handling.



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IMPORTANT:

If too much **1K HS Semi-Gloss Clear** is applied or it is applied before the basecoat has flashed off properly, re-wetting of the basecoat could occur.

Note:

If clogging develops, remove spray button with a twisting motion and clean with **XXX Gun Cleaner** or material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

Note:

After each use, turn can upside down and spray several seconds to clear spray tip.

STORAGE:

1K HS Semi-Gloss Clear should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **1K HS Semi-Gloss Clear** is 5 years when stored under normal conditions.

RELATED PRODUCTS:

Part:	Product Name:	Size:
77743	XXX Gun Cleaner	20 oz. Aerosol

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.