

1 Identification

- **Product identifier**
- **Trade name:** 68432 Mini-Max General Purpose Adhesive
- **Article number:** 68432
- **Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the mixture** Coating
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
SEM Products Inc.
1685 Overview Drive
Rock Hill, SC 29730
803 207 8225
- **Information department:**
cust_care@semproducts.com : SEM Products, Inc. 1685 Overview Dr. Rock Hill, SC 29730 : phone 1-800-831-1122, M - TH 7am - 4pm EDT
- **Emergency telephone number:** CHEMTREC 1-800-424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Acute Tox. 4 H312 Harmful in contact with skin.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger

- **Hazard-determining components of labeling:**

POLYAMINE POLYMERCAPTAN EPOXY HARDENER

bisphenolA(chloro)oxirane polymer

2,4,6-tris(dimethylaminomethyl)phenol

1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane

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· Hazard statements

- H302+H312 Harmful if swallowed or in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H335 May cause respiratory irritation.

· Precautionary statements

- P101 If medical advice is needed, have product container or label at hand.
- P102 Keep out of reach of children.
- P103 Read label before use.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P321 Specific treatment (see on this label).
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



· HMIS-ratings (scale 0 - 4)



· Other hazards

· Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures

· Description:

Mixture: consisting of the following components.
Weight percentages

· Dangerous components:

25068-38-6	bisphenolA(chloro)oxirane polymer	30 - 40%
	Mercaptan Terminated Polymer	
	POLYAMINE POLYMERCAPTAN EPOXY HARDENER	13 - 30%
26142-30-3	POLYMER OF EPICHLOROHYDRIN-POLYGLYCOL	1.5 - 5%
67762-90-7	FUMED SILICA	1.5 - 5%
68909-14-8	Elastomer modified diglycidal ether	1.5 - 5%
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	1.5 - 5%

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17557-23-2	1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	1-1.5%
74398-71-3	CASTOR OIL GLYCIDAL ETHER	≤1%
2530-83-8	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	≤1%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Precautions for safe handling**
No special measures required.

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- Ensure good ventilation/exhaustion at the workplace.
- Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

- The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form:	Liquid
Color:	According to product specification
· Odor:	Characteristic
· Odour threshold:	Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	261 °C

· Flash point: 257 °C

· Flammability (solid, gaseous): Not applicable.

· Ignition temperature:

Decomposition temperature: Not determined.

· Auto igniting: Product is not selfigniting.

· Danger of explosion: Product does not present an explosion hazard.
In use, may form flammable/explosive vapour-air mixture.

· Explosion limits:

Lower:	Not determined.
Upper:	Not determined.

· Vapor pressure: Not determined.

· Density at 20 °C:	1.34722 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.

· Solubility in / Miscibility with

Water: Not miscible or difficult to mix.

· Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

Dynamic:	Not determined.
Kinematic:	Not determined.

· Solvent content:

Organic solvents: 0.0 %

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- **Solids content:** 93.8 %
- **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Caustic effect on skin and mucous membranes.
- **on the eye:** Strong caustic effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Corrosive
Irritant
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

1333-86-4	Carbon black	2B
14808-60-7	Quartz (SiO ₂)	I
64-17-5	ethanol	I

- **NTP (National Toxicology Program)**

14808-60-7	Quartz (SiO ₂)	K
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- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.

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- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**
- **DOT, ADR, IMDG, IATA** UN1760
- **UN proper shipping name**
- **DOT** Corrosive liquids, n.o.s. (POLYAMINE POLYMERCAPTAN EPOXY HARDENER, 3-aminopropyltriethoxysilane)
- **ADR** 1760 Corrosive liquids, n.o.s. (POLYAMINE POLYMERCAPTAN EPOXY HARDENER, 3-aminopropyltriethoxysilane), ENVIRONMENTALLY HAZARDOUS
- **IMDG, IATA** CORROSIVE LIQUID, N.O.S. (POLYAMINE POLYMERCAPTAN EPOXY HARDENER, 3-aminopropyltriethoxysilane)

- **Transport hazard class(es)**

- **DOT**



- **Class** 8 Corrosive substances
- **Label** 8

- **ADR**




- **Class** 8 Corrosive substances

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· Label	8
· IMDG, IATA	
	
· Class	8 Corrosive substances
· Label	8
· Packing group	
· DOT, ADR, IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	No
· Special marking (ADR):	Symbol (fish and tree)
· Special precautions for user	Warning: Corrosive substances
· EMS Number:	F-A,S-B
· Segregation groups	Alkalis
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· Remarks	ORM-D 49CFR 173-150,156,306
· ADR	
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN1760, Corrosive liquids, n.o.s. (POLYAMINE POLYMERCAPTAN EPOXY HARDENER, 3-aminopropyltriethoxysilane), ENVIRONMENTALLY HAZARDOUS, 8, III

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture
· Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

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· Section 313 (Specific toxic chemical listings):	
68909-14-8	Elastomer modified diglycidal ether
107-21-1	ethanediol
67-56-1	methanol

· TSCA (Toxic Substances Control Act):	
25068-38-6	bisphenolA(chloro)oxirane polymer
1317-65-3	GROUND CALCIUM CARBONATE
26142-30-3	POLYMER OF EPICHLOROHYDRIN-POLYGLYCOL
67762-90-7	FUMED SILICA
68909-14-8	Elastomer modified diglycidal ether
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol
17557-23-2	1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane
74398-71-3	CASTOR OIL GLYCIDAL ETHER
107-21-1	ethanediol
919-30-2	3-aminopropyltriethoxysilane
2530-83-8	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane
1333-86-4	Carbon black
14808-60-7	Quartz (SiO ₂)
64-17-5	ethanol
67-56-1	methanol

· Proposition 65

· Chemicals known to cause cancer:	
25068-38-6	bisphenolA(chloro)oxirane polymer
74398-71-3	CASTOR OIL GLYCIDAL ETHER
107-21-1	ethanediol
1333-86-4	Carbon black
14808-60-7	Quartz (SiO ₂)

· Chemicals known to cause reproductive toxicity for females:	
None of the ingredients is listed.	

· Chemicals known to cause reproductive toxicity for males:	
None of the ingredients is listed.	

· Chemicals known to cause developmental toxicity:	
64-17-5	ethanol
67-56-1	methanol

· Cancerogenity categories

· EPA (Environmental Protection Agency)	
None of the ingredients is listed.	

· TLV (Threshold Limit Value established by ACGIH)		
107-21-1	ethanediol	A4
1333-86-4	Carbon black	A4
14808-60-7	Quartz (SiO ₂)	A2
64-17-5	ethanol	A3

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· NIOSH-Ca (National Institute for Occupational Safety and Health)	
1333-86-4	Carbon black
14808-60-7	Quartz (SiO ₂)
67-56-1	methanol

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**

POLYAMINE POLYMERCAPTAN EPOXY HARDENER

bisphenolA(chloro)oxirane polymer

2,4,6-tris(dimethylaminomethyl)phenol

1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane

· **Hazard statements**

H302+H312 Harmful if swallowed or in contact with skin.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

· **Precautionary statements**

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P321 Specific treatment (see on this label).

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:** Steve Gaver

· **Date of preparation / last revision** 08/14/2014 / 1

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organization

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

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Reviewed on 08/14/2014

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IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
Acute Tox. 4: Acute toxicity, Hazard Category 4
Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B
Skin Sens. 1: Sensitisation - Skin, Hazard Category 1
STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3
· *** Data compared to the previous version altered.**

USA