1 Identification

- · Product identifier
- · Trade name: 50121 & 50124 World Class DTM Epoxy Primer
- · Article number: 50121, 50124
- · Application of the substance / the mixture Coating
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

SEM Products Inc. 1685 Overview Drive

Rock Hill, SC 29730

803 207 8225

· Information department:

cust_care@semproducts.com: SEM Products,Inc. 1685 Overview Dr. Rock Hill, SC 29730: phone 1-800-831-1122, M - TH 7am - 4pm EDT

· Emergency telephone number: CHEMTREC 1-800-424-9300

2 Hazard(s) identification

· Classification of the substance or mixture



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





GHS02

GHS07

- · Signal word Danger
- · Hazard-determining components of labeling:

ACETOACETATE RESIN

Talc

4-chloro-alpha, alpha, alpha-trifluorotoluene

EPOXY RESIN

Fluorosufactant

· Hazard statements

H225 Highly flammable liquid and vapor.

(Contd. on page 2)



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(Contd. of page 1)

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P240 Ground/bond container and receiving equipment.

P241 *Use explosion-proof electrical/ventilating/lighting/equipment.*

P242 *Use only non-sparking tools.*

Take precautionary measures against static discharge. P243 Avoid breathing dust/fume/gas/mist/vapors/spray P261

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P312 Call a poison center/doctor if you feel unwell.

P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

P370+P378 *In case of fire: Use for extinction: CO2, powder or water spray.* P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

Store locked up. P405

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 2Fire = 3Reactivity = 0

· HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.



Trade name: 50121 & 50124 World Class DTM Epoxy Primer

(Contd. of page 2)

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description:

Mixture: consisting of the following components.

Weight percentages

· Dangerous	components:				
7727-43-7	7727-43-7 barium sulphate, natural				
67-64-1	acetone	13-30%			
	ACETOACETATE RESIN	13-30%			
14807-96-6	Talc	10-13%			
110-43-0	heptan-2-one	≥7-<10%			
	4-chloro-alpha,alpha,alpha-trifluorotoluene	1.5-5%			
25036-25-3	EPOXY RESIN	1.5-5%			
1330-20-7	xylene	1-1.5%			
	Fluorosufactant	≥0.1-<1%			

4 First-aid measures

- · Description of first aid measures
- · After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- · After swallowing: If symptoms persist consult doctor.
- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away.

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- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

PAC-1:		Ta
	titanium dioxide	30 mg/m
	barium sulphate, natural	15 mg/m
	acetone	200 ppn
	heptan-2-one	150 ppm
	trizinc bis(orthophosphate)	12 mg/m
	EPOXY RESIN	12 mg/m
1314-13-2		10 mg/m
1330-20-7		130 ppn
71-36-3	butan-1-ol	60 ppm
	Carbon black	9 mg/m^3
108-88-3		67 ppm
111-76-2	2-butoxyethanol	60 ppm
100-41-4	ethylbenzene	33 ppm
<i>PAC-2:</i>		
13463-67-7	titanium dioxide	330 mg/m
7727-43-7	barium sulphate, natural	170 mg/m
67-64-1	acetone	3200* ppi
110-43-0	heptan-2-one	670 ppm
7779-90-0	trizinc bis(orthophosphate)	36 mg/m³
25036-25-3	EPOXY RESIN	130 mg/m
1314-13-2	zinc oxide	15 mg/m³
1330-20-7	xylene	920* ppm
71-36-3	butan-1-ol	800 ppm
1333-86-4	Carbon black	99 mg/m³
108-88-3	toluene	560 ppm
111-76-2	2-butoxyethanol	120 ppm
100-41-4	ethylbenzene	1100* ppi
<i>PAC-3:</i>		
13463-67-7	titanium dioxide	2,000 mg/n
7727-43-7	barium sulphate, natural	990 mg/m³
	acetone	5700* ppm
110-43-0	heptan-2-one	4000* ppm
	trizinc bis(orthophosphate)	220 mg/m^3



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		(Contd. of page 4)
25036-25-3	EPOXY RESIN	790 mg/m^3
1314-13-2	zinc oxide	$2,500 \text{ mg/m}^3$
1330-20-7	xylene	2500* ppm
	butan-1-ol	8000** ppm
	Carbon black	590 mg/m³
108-88-3	toluene	3700* ppm
111-76-2	2-butoxyethanol	700 ppm
100-41-4	ethylbenzene	1800* ppm

7 Handling and storage

- · Handling:
- · Precautions for safe handling No special measures required.
- · Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: Store in a cool location.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

 \cdot *Specific end use*(s) *No further relevant information available.*

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

7727	7-43-7 barium sulphate, natural
PEL	Long-term value: 15* 5** mg/m³ *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m³ *total dust **respirable fraction
TLV	Long-term value: 5* mg/m³ *inhalable fraction; E
67-6	4-1 acetone
PEL	Long-term value: 2400 mg/m³, 1000 ppm
REL	Long-term value: 590 mg/m³, 250 ppm
TLV	Short-term value: 1187 mg/m³, 500 ppm Long-term value: 594 mg/m³, 250 ppm BEI

(Contd. on page 6)



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(Contd. of page 5) 110-43-0 heptan-2-one PEL Long-term value: 465 mg/m³, 100 ppm REL Long-term value: 465 mg/m³, 100 ppm TLV Long-term value: 233 mg/m³, 50 ppm 1330-20-7 xylene PEL Long-term value: 435 mg/m³, 100 ppm REL Short-term value: 655 mg/m³, 150 ppm Long-term value: 435 mg/m³, 100 ppm TLV Short-term value: 651 mg/m³, 150 ppm Long-term value: 434 mg/m³, 100 ppm · Ingredients with biological limit values: 67-64-1 acetone BEI 50 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific) 1330-20-7 xylene BEI 1.5 g/g creatinine Medium: urine Time: end of shift Parameter: Methylhippuric acids

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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(Contd. of page 6)

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

Information on basic physical and	chemical properties		
General Information			
Appearance:			
Form:	Liquid		
Color:	According to product specification		
Odor:	Characteristic		
Odor threshold:	Not determined.		
pH-value:	Not determined.		
Change in condition			
Melting point/Melting range:	Undetermined.		
Boiling point/Boiling range:	55.8-56.6 °C		
Flash point:	-19 °C		
Flammability (solid, gaseous):	Not applicable.		
Ignition temperature:	465 °C		
Decomposition temperature:	Not determined.		
Auto igniting:	Product is not selfigniting.		
Danger of explosion:	In use, may form flammable/explosive vapour-air mixture.		
Explosion limits:			
Lower:	2.6 Vol %		
Upper:	13 Vol %		
Vapor pressure at 20 °C:	233 hPa		
Density at 20 °C:	1.54573 g/cm³		
Relative density	Not determined.		
Vapor density	Not determined.		
Evaporation rate	Not determined.		
Solubility in / Miscibility with			
Water:	Not miscible or difficult to mix.		
Partition coefficient (n-octanol/wat	t er): Not determined.		
Viscosity:			
Dynamic:	Not determined.		
Kinematic:	Not determined.		

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 • Solvent content:
 0rganic solvents:
 27.3 %

 VOC content:
 9.28 %

 211.1 g/l / 1.76 lb/gl

 Solids content:
 72.8 %

 • Other information
 No further relevant information available.

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · LD/LC50 values that are relevant for classification:

 7779-90-0 trizinc bis(orthophosphate)

 Oral | LD50 | >5,000 mg/kg (rat)
 - · Primary irritant effect:
 - · on the skin: Irritant to skin and mucous membranes.
 - · on the eye: Irritating effect.
 - · Sensitization: Sensitization possible through skin contact.
 - · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

· Carcinogenic categories

· IARC (Inter	national Agency for Research on Cancer)	
13463-67-7	titanium dioxide	2B
14807-96-6		3
1330-20-7		3
	Carbon black	2B
108-88-3		3
	2-butoxyethanol	3
100-41-4	ethylbenzene	2 <i>B</i>

· NTP (National Toxicology Program)

None of the ingredients is listed.

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-USA

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· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

141	rans	port	int	ormai	ion
	1 00100		0101	01111000	0010

· UN-Nun	nber	
\cdot DOT, Al	DR, IMDG, IATA	UN1263

· UN proper shipping name

· **DOT** Paint

• ADR 1263 Paint, ENVIRONMENTALLY HAZARDOUS, special provision 640D

· **IMDG**, **IATA** PAINT

- · Transport hazard class(es)
- $\cdot DOT$



Class 3 Flammable liquids

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	(Contd. of page
Label	3
ADR	
Class	3 Flammable liquids
Label	3
· IMDG, IATA	
· Class · Label	3 Flammable liquids 3
Packing group DOT, ADR, IMDG, IATA	II
Environmental hazards:	
Marine pollutant:	No
Special marking (ADR):	Symbol (fish and tree)
Special precautions for user	Warning: Flammable liquids
EMS Number:	F-E, <u>S-E</u>
Stowage Category	В
Transport in bulk according to Annex MARPOL73/78 and the IBC Code	II of Not applicable.
Transport/Additional information:	
DOT	
Quantity limitations	On passenger aircraft/rail: 5 L
<u></u>	On cargo aircraft only: 60 L
· <i>ADR</i>	
Excepted quantities (EQ)	Code: E2
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 500 ml
· IMDG	
Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: E2
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 500 ml
UN ''Model Regulation'':	UN 1263 PAINT, SPECIAL PROVISION 640D, 3, 1
	ENVIRONMENTALLY HAZARDOUS

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15 Regulatory information · Safety, health and environmental regulations/legislation specific for the substance or mixture · Sara · Section 355 (extremely hazardous substances): None of the ingredient is listed. · Section 313 (Specific toxic chemical listings): 7727-43-7 barium sulphate, natural 14807-96-6 Talc 7779-90-0 trizinc bis(orthophosphate) 1314-13-2 zinc oxide 1330-20-7 xylene 71-36-3 butan-1-ol Acrylic Resin 108-88-3 toluene 111-76-2 2-butoxyethanol 100-41-4 ethylbenzene · TSCA (Toxic Substances Control Act): *13463-67-7 titanium dioxide* 7727-43-7 barium sulphate, natural 67-64-1 acetone 14807-96-6 Talc 110-43-0 heptan-2-one 7779-90-0 trizinc bis(orthophosphate) 98-56-6 4-chloro-alpha,alpha,alpha-trifluorotoluene 25036-25-3 EPOXY RESIN 1314-13-2 zinc oxide 1330-20-7 xylene 71-36-3 butan-1-ol

100-41-4 ethylbenzene

· TSCA new (21st Century Act) (Substances not listed)

51274-00-1 YELLOW IRON OXIDE

1333-86-4 Carbon black 108-88-3 toluene

ACETOACETATE RESIN

111-76-2 2-butoxyethanol

Fluorosufactant

· Proposition 65

· Chemicals k	nown to cause cancer:		
13463-67-7	titanium dioxide		
25036-25-3	EPOXY RESIN		
1330-20-7	xylene		

(Contd. on page 12)

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(Contd. of page 11) 1333-86-4 Carbon black 100-41-4 ethylbenzene · Chemicals known to cause reproductive toxicity for females: None of the ingredients is listed. · Chemicals known to cause reproductive toxicity for males: None of the ingredients is listed. · Chemicals known to cause developmental toxicity: 108-88-3 toluene · Cancerogenity categories · EPA (Environmental Protection Agency) 7727-43-7 barium sulphate, natural D, CBD(inh), NL(oral) 67-64-1 acetone 7779-90-0 trizinc bis(orthophosphate) D, I, II 1314-13-2 zinc oxide D, I, II 1330-20-7 xylene 71-36-3 butan-1-ol D 108-88-3 toluene II 111-76-2 2-butoxyethanol NL100-41-4 ethylbenzene D· TLV (Threshold Limit Value established by ACGIH) 13463-67-7 titanium dioxide A467-64-1 acetone *A4* 14807-96-6 Talc *A4* 1330-20-7 xylene A41333-86-4 Carbon black A4108-88-3 toluene *A4* 111-76-2 2-butoxyethanol *A3* 100-41-4 ethylbenzene *A3* · NIOSH-Ca (National Institute for Occupational Safety and Health) 13463-67-7 titanium dioxide 1333-86-4 Carbon black

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





GHS02 GHS07

- · Signal word Danger
- · Hazard-determining components of labeling:

ACETOACETATE RESIN

Talc

4-chloro-alpha, alpha, alpha-trifluorotoluene

(Contd. on page 13)



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(Contd. of page 12)

EPOXY RESIN

Fluorosufactant

· Hazard statements

H225 Highly flammable liquid and vapor.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

· Precautionary statements

D2 10	77	C 1 ./ 1 /	т т. с	37 7 .
P210	Keen away	from heat/sparks/open	tlames/hat surtaces	- No smoking
1 210	ncep away	mon near sparks, open	fidilies/fier surfaces	. INO SHIORIES.

P240 Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/

shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P312 Call a poison center/doctor if you feel unwell.

P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

P370+P378 In case of fire: Use for extinction: CO2, powder or water spray. P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact: Rita Joiner (rjoiner@semproducts.com)
- Date of preparation / last revision 03/14/2018 / 9
- · Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

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IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

 ${\it HMIS: Hazardous\ Materials\ Identification\ System\ (USA)}$

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

 $Flam.\ Liq.\ 2:\ Flammable\ liquids-Category\ 2$

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation - Category 2A

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

* * Data compared to the previous version altered.

USA ·