



UP0789 WELD #2

Weld Through Build Primer

Ready to Use

Description

WELD #2 is a high adhesion, super-conductive Zinc rich Weld Through Primer specially formulated to offer the best in rust protection for both SPOT, MIG and TIG welding.

WELD #2 contains high purity Zinc giving excellent conductivity as well as high adhesion to metals.

WELD #2 gives a durable, semi-flexible metallic finish, which leaves a corrosion resistant surface.

Health and Safety Statement

FOR PROFESSIONAL USE ONLY. Read full instructions before use.

IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at WWW.U-POL.COM.

U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.

Surface preparation and instructions for use

Before applying **WELD #2**, Thoroughly clean and degrease surfaces with a suitable spirit wipe or thinner. Abrade the surfaces wet or dry with 280-320 grit abrasive, re-clean, dry and degrease.

Application

Shake can thoroughly before use for a minimum of 2 minutes.

Apply 1-2 light, even coats.

Allow 5-10 minutes flash-off time between coats.

Drying time

Allow 10-20 minutes before welding.

Drying time is dependent upon film thickness, humidity and temperature.

Welding using SPOT, MIG or TIG techniques should then be undertaken. For optimum anticorrosive protection, a second coat of **WELD #2** should be applied after welding is completed following the procedure described above.

Over-painting

WELD #2 should be flatted wet with 600-800 grit or dry with 400-600 grit abrasive.

WELD #2 may be over-painted with most paint systems.

VOC Information

MIR Ref. WTP: **MIR O.98**

Product code

UP0789 - WELD #2 Zinc Rich High Build Primer - 450ml spray can

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