

PRODUCT HIGHLIGHTS

7011, 7014

Finish-Tec[®] Factory Pack Black

DESCRIPTION:

Finish-Tec[®] Factory Pack Black is a jet black basecoat designed to match the OEM appearance on many domestic and foreign vehicles. It does not need mechanical agitation, just shake and pour!

PRODUCTS:

7011 Factory Pack Black, Gallon (3.78 L), 2/case
7014 Factory Pack Black, Quart (0.946 L), 6/case



SURFACE PREP:

Sand & degrease area.



MIX RATIO:

1:1

Pot Life: Unactivated: Unlimited; Activated: 8 hours



REDUCER:

Use Transtar's 6700-F Series Zero V.O.C. Urethane Grade Reducer or 6700 Series Urethane Grade Reducer appropriate to the shop conditions and local air quality regulations.



HVLP/LVLP:

1.2 - 1.4 mm

2 - 3 coats



5 -10 minute flash

Please refer to gun manufacturer for proper spray pressure recommendations.



DRY TIMES:

To tape: 20 - 25 min

To clearcoat: 10 -15 minutes

*See next page for more detailed product application. See website for this document in other languages.
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

PRODUCT DATA

7011, 7014

Finish-Tec[®] Factory Pack Black

SUITABLE SUBSTRATES:

Factory Pack Black can be applied to structurally sound surfaces that are sanded, degreased and properly prepared with Transtar primers.

SURFACE PREPARATION:

Finish sand with 500-600 grit dry or 600-800 grit wet. Prepare blend areas using 1200-1500 grit wet or dry, or Scuff and Prep Paste 6338 with a gray scuff pad. Thoroughly degrease.



MIXING & APPLICATION:

Mix 1 part Factory Pack Black to 1 part 6700 or 6700-F Series Urethane Grade Reducer by volume suitable to shop conditions and repair size. Note: Adding reducers other than Zero V.O.C. Urethane Grade Reducers will increase V.O.C.

Apply 2 to 3 coats or until hiding is achieved. Allow a 5-10 minute flash time between coats. (Flash times may vary due to shop temperature and reducer selection.)

For Lifetime Warranty, Factory Pack Black must be activated. Add ¼ oz of any 6800 Series Extra Solids Activator or any 7000 Euro Clearcoat Activator to 1 ready-to-spray quart of color.

Note: Recoat time of activated basecoat is 2 hours @ 77°F (25°C).

Note: For under hood, matt cladding and interior colors, activate the basecoat as above.

GUN SET UP:

Gun Type	Fluid Tip	Air Pressure	Fluid Pressure
Conventional	1.2 - 1.4 mm	25 - 35 PSI (@ gun)	n/a
HVLP	1.2 - 1.4 mm	10 PSI max	n/a
LVLP	1.2 - 1.4 mm	8 PSI max	n/a

TECHNICAL DATA:

APPEARANCE: Super Jet Black
 % SOLIDS: 24% by weight
 SHELF LIFE: 1 year unopened
 REDUCERS: 6700-F Series Zero V.O.C. Urethane Grade Reducers or 6700 Series Urethane Grade Reducers
 MIX RATIO: 1:1
 POT LIFE: Unactivated - unlimited; Activated - 8 hours
 COVERAGE @ 1 mil: 272 ft²/gal

7011, 7014

Finish-Tec[®] Factory Pack Black

REGULATORY:

Category: Color Coating/2 Stage Topcoat 7011, 7014	
VOC Actual	1.2#/gal (144 g/l)
VOC Regulatory (less water, less exempt compounds)	3.42#/gal (410 g/l)
Weight % of Volatiles	75.92%
Weight % of Water	0
Weight % of Exempt Compounds	60.50%
Volume % of Exempt Compounds	64.87%
Density of Material	7.8#/gal
VOC Actual Ready to Use (Zero V.O.C Reducer)	0.6#/gal (72 g/l)
VOC Regulatory Ready to Use (Zero V.O.C Reducer)	3.42#/gal (410 g/l)
VOC Actual Ready to Use (Urethane Grade Reducer)	4.32#/gal (518 g/l)
VOC Regulatory Ready to Use (Urethane Grade Reducer)	6.39#/gal (766 g/l)

Note: If using the 6700 Series Urethane Grade Reducers, to remain compliant under National Rule, 7011/7014 must be used under a clearcoat with a ready to spray VOC of 4.3#/gal (515 g/l) or less.

TECHNICAL TIPS:

PERFORMANCE ADDITIVES

6417 Kicker – Do not use.

6487 Appearance Improver – Do not use.

6737 Fisheye Remover – Do not use.

9194 Universal Urethane Flex Additive – Do not use.

ADVANTAGES:

- Super jet black
- 50 State Compliant formulation
- No need for mechanical agitation
- Superior coverage
- Increased productivity
- Reduced cycle time

COMPETITION:

PPG Deltron DBU9700-1/ DBU9700-4

PPG Deltron DBC9700-1/ DBC9700-4

DuPont Chromabase G9900S-1/ G9900S-4

DuPont ChromaBase Waterborne WB05-1L