



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Quick Fix Adhesive (Cyanoacrylate), P.N. 08155
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/21/13
Supersedes Date: 07/26/06

Document Group: 10-9700-5

Product Use:

Intended Use: Quick Bonding Adhesive.
Specific Use: Automotive adhesive for rubber, vinyl, metal, glass and most plastics

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Ethyl Cyanoacrylate	7085-85-0	94 - 100
Polymethyl Methacrylate	9011-14-7	< 5
Hydroquinone	123-31-9	< 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: clear, colorless, sharp irritating odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Combustible liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause severe eye irritation. Direct contact will bond eye surfaces. May cause allergic skin reaction. Do not get in eyes, on skin or clothing. Prolonged contact with clothing may result in skin burns. May bond tissue rapidly.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Bonds eyelids rapidly.

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Skin Contact:

Bonds skin rapidly.

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention. DO NOT force eyelids open.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of cold water for at least 15 minutes. Get immediate medical attention. Wash contaminated clothing and clean shoes before reuse. FOR SKIN BONDS: Quickly soak in warm water and avoid use of excessive force to free bonded area. If unable to free bonded area, get medical attention. If irritation persists, get medical attention.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	> 175 °F [<i>Test Method: Tagliabue Closed Cup</i>]
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Combustible liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with detergent and water.

DO NOT wipe spill or residue with cleanup materials containing cotton.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid contact with water. Avoid breathing of vapors, mists or spray. Avoid skin contact. Do not ingest. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Avoid contact with oxidizing agents. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container tightly closed. Store away from areas where product may come into contact with food or pharmaceuticals. Store away from oxidizing agents. Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended. Use in a well-ventilated area. If exhaust ventilation is not available, use appropriate respiratory protection. Do not use in a confined area or areas with little or no air

movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray. Select and use approved eyewear to prevent eye contact with liquid splashes. The following eye protection(s) are recommended: Safety Glasses with side shields
Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA)

Polymer laminate

DO NOT wear cotton gloves.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Do not ingest.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
Ethyl Cyanoacrylate	ACGIH	TWA	0.2 ppm	
Hydroquinone	ACGIH	TWA	1 mg/m ³	Sensitizer
Hydroquinone	CMRG	STEL	4 mg/m ³	
Hydroquinone	OSHA	TWA	2 mg/m ³	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:

clear, colorless, sharp irritating odor

General Physical Form:

Liquid

Autoignition temperature	<i>No Data Available</i>
Flash Point	> 175 °F [<i>Test Method:</i> Tagliabue Closed Cup]
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Boiling Point	<i>No Data Available</i>
Density	0.9 - 1.1 kg/l
Vapor Density	6 [<i>Ref Std:</i> AIR=1]
Vapor Pressure	< 1 Pa [<i>Details:</i> CONDITIONS: @ 25C]
Specific Gravity	0.9 - 1.1 [<i>Ref Std:</i> WATER=1]
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Solubility in Water	Nil
Evaporation rate	<i>Not Applicable</i>
Hazardous Air Pollutants	0.500 % weight [<i>Test Method:</i> Calculated]
Volatile Organic Compounds	7.93 lb/gal [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Volatile Organic Compounds	950 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Volatile Organic Compounds	95.1 % weight [<i>Test Method:</i> calculated per CARB title 2]
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	95 % weight [<i>Details:</i> excluding exempt compounds]
VOC Less H2O & Exempt Solvents	950 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Viscosity	400.0 - 600.0 centipoise

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Sparks and/or flames
Light
Heat

10.2 Materials to avoid

Strong bases
Amines
Alcohols
Water

Hazardous Polymerization: Hazardous polymerization will not occur. Additional Information: May occur in large bulk quantities only.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Dichloroacetylene	During Combustion
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of completely cured (or polymerized) wastes in a sanitary landfill. Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):
62-3843-0330-1

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - Yes Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 2 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:

Section 1: Product use information was modified.
Section 16: Disclaimer (second paragraph) was modified.
Section 3: Potential effects from eye contact was modified.
Section 3: Potential effects from skin contact information was modified.
Section 5: Extinguishing media information was modified.
Section 7: Handling information was modified.
Section 7: Storage information was modified.
Section 8: Engineering controls information was modified.
Section 8: Eye/face protection phrase was modified.
Section 8: Prevention of swallowing information was modified.
Section 10: Hazardous decomposition or by-products table was modified.
Section 8: Eye/face protection information was modified.
Section 8: Skin protection - recommended gloves information was modified.
Section 8: Respiratory protection - recommended respirators information was modified.
Section 8: Respiratory protection - recommended respirators was modified.
Section 14: Transportation legal text was modified.
Section 15: 311/312 Delayed Hazard score was modified.
Section 15: Inventories information was modified.
Section 9: Density information was modified.
Section 9: Vapor density value was modified.
Section 9: Vapor pressure value was modified.
Section 9: Boiling point information was modified.
Section 5: Flammable limits (UE) information was modified.
Section 5: Flammable limits (LEL) information was modified.
Section 5: Autoignition temperature information was modified.
Section 5: Flash point information was modified.
Section 9: Property description for optional properties was modified.
Section 9: Specific gravity information was modified.
Section 9: pH information was modified.
Section 9: Melting point information was modified.
Section 9: Solubility in water text was modified.
Section 8: Respiratory protection - recommended respirators guide was modified.
Section 9: Flash point information was modified.
Section 9: Flammable limits (LEL) information was modified.

Section 9: Flammable limits (UEL) information was modified.
Section 9: Autoignition temperature information was modified.
Section 3: Immediate skin hazard(s) comment was added.
Section 14: ID Number Heading Template 1 was added.
Section 14: ID Number(s) Template 1 was added.
Section 2: Ingredient table was added.
Section 8: Exposure guidelines ingredient information was added.
Section 8: Exposure guidelines data source legend was added.
Section 6: 6.2. Environmental precautions heading was added.
Section 6: 6.1. Personal precautions, protective equipment and emergency procedures heading was added.
Section 10.1 Conditions to avoid heading was added.
Section 10.2 Materials to avoid heading was added.
Section 16: Web address was added.
Section 6: Personal precautions information was added.
Section 6: Environmental procedures information was added.
Section 6: Methods for cleaning up information was added.
Section 10: Materials to avoid physical property was added.
Section 10: Conditions to avoid physical property was added.
Section 8: Hand protection information was added.
Section 1: Address was added.
Copyright was added.
Company logo was added.
Section 6: Clean-up methods heading was added.
Telephone header was added.
Company Telephone was added.
Section 1: Emergency phone information was added.
Section 1: Emergency phone information was deleted.
Company Logo was deleted.
Copyright was deleted.
Section 16: Web address heading was deleted.
Section 6: Release measures information was deleted.
Section 6: Release measures heading was deleted.
Section 10: Materials and conditions to avoid physical property was deleted.
Section 1: Address line 1 was deleted.
Section 1: Address line 2 was deleted.
Section 8: Respiratory protection - recommended respirators punctuation was deleted.

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