



Frame Straightening Equipment, Inc

1417 - Bumper Caddy

Made In USA



Auto Body Toolmart
Champ Frame Straightening Equipment, Inc.
2545 Millennium Dr. • Elgin, IL, 60124 • (800) 382-1200
www.autobodytoolmart.com

Parts List

Before assembling your Bumper Caddy, check that you have the following parts:

- 2 - 42" Braces
- 2 - 35" Braces
- 2 - Angle iron braces
- 2 - 16" Flat braces
- 2 - 43" Cross braces
- 6 - 28" Braces
- 6 - 18" Braces
- 4 - 4" Casters
- 4 - 3/8" Nuts/lock washers
- 10 - 1/4" x 1-1/2" Bolts
- 2 - 1/4" x 3/4" Bolts
- 4 - 5/16" x 1/2" Bolts
- 12 - 1/4" Nylocks
- 24 - 1/4" Washers
- 12 - 1" Cap plugs
- 6 - 1" Long cushions
- 6 - Short cushions

Assembly Instructions

To assemble your Bumper Caddy, simply follow these instructions. If further assistance is needed, please call and we'll be glad to help.

1. Unpack all pieces, layout in an orderly fashion. Check to make sure that all pieces are present.
2. Start with the long (42" & 35") Braces, find the 3 holes drilled on the upright braces and lay out the Angle Iron Braces flat on the floor. Make sure to insert the end with 3 holes drilled on THIS END! Now use the 5/16" x 1/2" bolts and tighten down firmly.
3. Next, bolt the 16" Flat brace. Line up the hole on the angle iron brace and the hole on the upright brace. Use the 1/4" x 3/4" bolt on the angle iron brace along with the 1/4" nylock and 2 flat washers, tighten firmly. Now use the 1/4" x 1 1/2" bolt, nylock and washers and secure the flat brace onto the upright braces. Repeat this process for the other side.
4. Next, you will attach the 2 - 43" Cross Braces with slotted hole brackets on both ends. Line up the 2 holes drilled in the upright braces (top & bottom). Now use the 1/4" x 1 1/2" bolts, nylocks and washers to secure the cross braces. Tighten down firmly! Repeat this process by joining the two bases and upright braces together. You have just completed the base assembly.
5. Now, install the 4 - 4" locking casters. Insert the stem through the holes on the base and tighten down the 3/8" lockwashers and nuts.
6. Use the Adjustable Shelf Braces (6 - 28" & 6 - 18") by simply interlocking the brackets onto the upright braces as needed.

******DISCLAIMER******

Auto Body Tool Mart is not responsible for accidents and/or damage due to the misuse of this product.