

PRODUCT HIGHLIGHTS

4603, 4613, 4623, 4633, 4673 2 in 1 Primer

DESCRIPTION:

2 in 1 Primers are a specialty coating designed for easy and convenient priming of metal and plastic parts. These primers help prevent rust and seal out moisture, while providing a smooth base for topcoat application on metal substrates. 2 in 1 Primers also have excellent flexibility and adhesion properties that enable them to be applied to flexible and rigid parts. 2 in 1 Primers are fast drying, provide superior fill and build, and are easy to sand. They are compatible with virtually all automotive paints.

PRODUCTS:

4603 2 in 1 Primer (Gray), 20 oz. Aerosol (591 ml), 6/case
4613 2 in 1 Primer (Black), 20 oz. Aerosol (591 ml), 6/case
4623 2 in 1 Primer (Red Oxide), 20 oz. Aerosol (591 ml), 6/case
4633 2 in 1 Primer (White), 20 oz. Aerosol (591 ml), 6/case
4673 2 in 1 Primer (Rose), 20 oz. Aerosol (591 ml), 6/case



SURFACE PREP:

Clean with SCAT 6311, Speedi SCAT 6321, or Aqua SCAT 2 1391/1394.



MIX RATIO:

Ready to spray.



FLASH:

5 - 10 minutes



DRY TO SAND TIMES:

15 - 20 minutes @ 70 °F.



SANDING:

DA (Dry): #320-400

Hand (Wet): #500 -600

See next page for more detailed product application. See website for this document in other languages.
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.

PRODUCT DATA

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SUITABLE SUBSTRATES:

All metal or plastic substrates.

SURFACE PREPARATION:

Clean with SCAT 6311, Speedi SCAT 6321, or Aqua SCAT 2 1391/1394.

APPLICATION:

1. Clean area to be primed with SCAT 6311, Speedi SCAT 6321, or Aqua SCAT 2 1391/1394 to remove wax, grease, silicone, and other surface contaminants.
2. Sand the substrate and mask off repair area.
3. Shake can well. Hold can upright 8 – 12 inches from surface to be primed. Apply 2 – 3 medium wet coats, allowing 5 minutes of flash time between coats.
4. Allow to dry for 15 – 20 minutes before sanding.
5. Sand with 400 grit sandpaper until a smooth surface is attained.
6. Reclean with SCAT, wipe area with a tack cloth and apply top coat paint per manufacturers instructions.

TECHNICAL DATA:

APPEARANCE: Gray, Black, Red, White, Rose
 COVERAGE @1 MIL: 432 sq. ft.
 SHELF LIFE: 1 year

REGULATORY:

Category: ABP	Individual Component 4603	Individual Component 4613	Individual Component 4623	Individual Component 4633	Individual Component 4673
MIR	<1.55	<1.55	<1.55	<1.55	<1.55

ADVANTAGES:

- For use on metal or plastic
- Good corrosion resistance
- Fast drying and flexible
- Sands easily with superior fill and build
- Excellent adhesion on metal or plastic substrates

COMPETITION:

DuPont Chroma Systems A-4120S/4140S/4170S
 Sherwin Williams G2A/147/156/146
 Car System 125.949/132/126.024/125.580
 Rubberseal RS515/516/760
 SEM 39133

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