PRODUCT:	**EverGold™ Lightweight Filler**

PART NUMBER:	**100110**	**Gallon**	**4 units/case**

DESCRIPTION: **EverGold™** is a Lightweight Filler designed for professional use to repair damaged body panels where increased productivity, decreased material costs and premium results are desired. Its unique formula is designed to spread and level to a smooth finish, reducing sanding time to remove heavy texture. It easily sands with 80 grit sandpaper, eliminating the need for coarse grits that can cause sand scratch swelling. **EverGold™** contains ZNX-7® to provide superior adhesion to galvanized steel, aluminum, and steel eliminating the risk of pulling back the featheredge. Part of the METALWORKS® System.
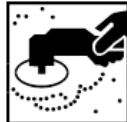
APPROVED SUBSTRATES:
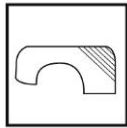
- Cold Rolled Steel
- Aluminum
- SMC

- Galvanized Steel
- Fiberglass

NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:

- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.

- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING:
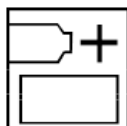
- Stir the filler before using. Knead the cream hardener.

- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).

- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

- Approximate setting time is 5-6 minutes @ 72°F (22°C)

APPLICATION:

- Apply in layers with even firm pressure.

- Do not apply all at once.

FINISH:

- Sand filler with 80 grit or finer.

- Final sand repair and paint edge 180 grit or finer.

For best results, apply a premium Evercoat putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL SPECIFICATIONS:

▪	Appearance	Gold colored paste
▪	VOC	Refer to Section 9 of the Safety Data Sheet
▪	Relative Density	Refer to Section 9 of the Safety Data Sheet
▪	Sand Time	15-20 min.
▪	Max Recommended Thickness (sanded)	1/4 inch (6mm)

NOTE: **Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.**

SAFETY & HANDLING: Read all directions and warnings prior to using Evercoat® products.
Safety Data Sheets can be found online at evercoat.com.

NOTES: Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!

EVERCOAT®

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