



**IMPROVING PROFITABILITY THROUGH
FLEXIBLE SPACE SEPARATION**

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Installation Instructions for Retro-Fit Wind Ties

Recommended tools: Small portable table (*optional*), masking tape, ruler, hammer and drill w/ 1/4" concrete bit

To attach wind tie to curtain:

1. Move small portable table to the curtain that is already hanging from the track. Grab lower edge of the curtain wall and place lower section on the horizontal surface of the table to begin wind tie installation. (see photo #1)

Photo #1



2. Measure 11" up from the bottom of curtain and make a small horizontal mark to denote the top of the retrofit wind tie patch placement. (see photo #2) Lay the retrofit wind tie patch on the curtain and mark the desired location by outlining the patch with masking tape. (see photo #3)

Photo #2



Photo #3



3. Clean and thoroughly dry the area inside of the taped box then using the glue provided, brush a coat of glue on BOTH the curtain and the back of the wind tie patch. (see photos #4 & #5)

Photo #4



Photo #5



4. After glue flashes (Approximately 45 seconds) apply the two glued surfaces to one another and firmly press the wind tie's patch to the curtain's surface. Allow to dry for a few minutes and remove the guide tape from the curtain. (see photo #6)

Photo #6



To attach D-ring to ground:

1. Position D-ring so it will line up with wind tie when curtain is in place.
2. Mark the two holes on the ground, making sure they line up with the holes on the D-ring.
3. Remove D-ring from position and drill two ¼" holes as marked, making sure the holes are more than deep enough to accept concrete rivets (provided).
4. Put D-ring back into position and drop concrete rivets into holes, making sure that your holes are lined up well enough to allow rivets to enter fairly straight.
5. Before pounding directly on the expansion shaft of the concrete rivet, pound on the lip of the rivet to drive it all the way into the hole (it may help to rest a flat head screwdriver on the lip and tap it in). Seat both rivets.
6. Once rivets are seated into the D-ring, pound the shafts all the way in to set the rivets in the ground. Flip up D-ring and connect webbing strap. (see photo #7)

If you have any questions or need technical assistance, please call Goff's technical support at 800-234-0337.

Photo #7

